1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Iron Oxide (Fe2O3) Pieces
GENERAL USE: Physical vapor deposition of thin films
GENERIC NAME: Iron(III) oxide, Ferric oxide, Diiron trioxide

MANUFACTURER
Kurt J Lesker Company
United States
1925 Route 51
Jefferson Hills, PA 15025
Customer Service: 412-387-9200
E-Mail: msds@lesker.com
Kurt J Lesker Company LTD
United Kingdom
15-16 Burgess Road
Hastings, East Sussex, TN35 4NR
England
Customer Service: +44 (0) 1424 458100

24 HR. EMERGENCY TELEPHONE NUMBERS
24-Hour Emergency Response provided by 3E Global Incident Response Hotline
When calling, refer to Kurt J Lesker Company
Global Response Access Code: 333594
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS
Health:
This substance or mixture is not hazardous and is not classified under GHS.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Red solid
IMMEDIATE CONCERNS: This product is not hazardous under conditions of normal use.

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.
SKIN: May cause skin irritation.
INGESTION: May be harmful if swallowed.
INHALATION: May be harmful if inhaled. May cause respiratory irritation.

REPRODUCTIVE TOXICITY

REPRODUCTIVE EFFECTS: Not Available
TERATOGENIC EFFECTS: Not Available
CARCINOGENICITY: Not listed as a human carcinogen
MUTAGENICITY: Not Available

ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.
**IRRITANCY:** May cause irritation of skin, eyes, and respiratory tract.

**PHYSICAL HAZARDS:** This substance is not considered hazardous in the form supplied.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron(III) Oxide</td>
<td>100</td>
<td>1309-37-1</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

**SKIN:** Wash with soap and water. Get medical attention if irritation develops or persists.

**INGESTION:** Rinse mouth. Get medical advice/attention. Low ingestion hazard in normal use.

**INHALATION:** No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.

**SIGNS AND SYMPTOMS OF OVEREXPOSURE**

**CHRONIC EFFECTS:** Not Available

### 5. FIRE FIGHTING MEASURES

**FLAMMABLE CLASS:** Not flammable.

**EXTINGUISHING MEDIA:** Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

**EXPLOSION HAZARDS:** Dusts at sufficient concentrations can form explosive mixtures with air.

**FIRE FIGHTING PROCEDURES:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Toxic metal fumes

### 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Clean up spills immediately, observing precautions in Protective Equipment section.

**LARGE SPILL:** Collect spilled material in appropriate container. Spill may be reportable. Consult section 15 for Reportable Quantities.

**GENERAL PROCEDURES:** Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

### 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** To avoid risks to human health and the environment, comply with the instructions for use.

**HANDLING:** Keep away from heat and flame. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Do not breath (dust, vapor, mist, gas). Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

**STORAGE:** Keep container closed when not in use. Store in a cool dry place.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: Not normally needed. If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

<table>
<thead>
<tr>
<th>Component</th>
<th>Location, Type</th>
<th>Value (mg/m3)</th>
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</thead>
<tbody>
<tr>
<td>Iron Oxide</td>
<td>OSHA OEL TWA</td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>NIOSH REL TWA</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>Canada - AB, BC, ON, PQ TWA</td>
<td>5</td>
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<td></td>
<td>Europe TWA</td>
<td>5</td>
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<tr>
<td></td>
<td>Austria, Poland STEL</td>
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</tr>
<tr>
<td></td>
<td>Denmark, Sweden TWA</td>
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</tr>
<tr>
<td></td>
<td>UK WEL STEL</td>
<td>10</td>
</tr>
</tbody>
</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: None

COLOR: Red

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable

FLAMMABLE LIMITS: NA = Not Applicable

AUTOIGNITION TEMPERATURE: NA = Not Applicable

BOILING POINT: Not Available
MELTING POINT: 1566°C
SOLUBILITY IN WATER: Insoluble
DENSITY: 5.242 at 25°C
MOLECULAR WEIGHT: 159.69

10. STABILITY AND REACTIVITY

STABLE: Yes
HAZARDOUS POLYMERIZATION: No
HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes
INCOMPATIBLE MATERIALS: Strong acids, Strong bases, Oxidizing materials.

11. TOXICOLOGICAL INFORMATION

ACUTE
DERMAL LD\textsubscript{50}: Not Available
ORAL LD\textsubscript{50}: > 10000 mg/kg
Notes: Rat
INHALATION LC\textsubscript{50}: Not Available

CARCINOGENICITY
IARC: Not listed
NTP: Not listed
OSHA: Not listed
REPRODUCTIVE EFFECTS: Not Available
TERATOGENIC EFFECTS: Not Available
MUTAGENICITY: Not Available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Not Available
AQUATIC TOXICITY (ACUTE): Not Available
CHEMICAL FATE INFORMATION: Not Available

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to applicable federal, state, provincial, and local regulations.
PRODUCT DISPOSAL: Contact a licensed waste disposal company.
EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
PROPER SHIPPING NAME: Not Regulated

ROAD AND RAIL (ADR/RID)
PROPER SHIPPING NAME: Not Regulated

AIR (ICAO/IATA)
SHIPPING NAME: Not Regulated

VESSEL (IMO/IMDG)
SHIPPING NAME: Not Regulated

CANADA TRANSPORT OF DANGEROUS GOODS
SHIPPING NAME: Not Regulated

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
FIRE: No PRESSURE GENERATING: No REACTIVITY: No ACUTE: No CHRONIC: No

TSCA (TOXIC SUBSTANCE CONTROL ACT)
TSCA STATUS: All components of this product are included in inventory, exempt, or notified

REGULATIONS

STATE REGULATIONS:
The following components appear in one or more of the following state hazardous substances lists

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
<th>RI</th>
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<tbody>
<tr>
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<td>1309-37-1</td>
<td>No</td>
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<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not Regulated

DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are included in inventory, exempt, or notified

GENERAL COMMENTS: All components of this product are included in inventory, exempt, or notified: USA TSCA, Philippines PICCS, Korean KECL, European EINECS, Canadian DSL

16. OTHER INFORMATION

APPROVED BY: EHS DEPT
PREPARED BY: E Bolton
INFORMATION CONTACT: msds@lesker.com
MANUFACTURER DISCLAIMER:
Kurt J. Lesker Company ("KJLC") believes the information contained in this Material Safety Data Sheet is accurate as of the "Date of Last Revision" specified. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk. KJLC MAKES NO EXPRESS OR IMPLIED WARRANTY OF ANY KIND, INCLUDING WITHOUT LIMITATION WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WITH RESPECT TO THE PRODUCT OR THE INFORMATION. The information may not be valid for product use in combination with any other product or material or in any process. KJLC expressly disclaims any liability arising from any use of the product or any reliance on the information. Do not treat the information (a) as assurance that use of the product will not infringe patent or other rights or (b) as a license or grant of patent or other property rights. "KJLC" means KJLC and each of its subsidiaries.