

### Product data sheet

Large vacuum gate valve, Series 192, DN 400 (ID 16") Ordering No. 19252-PE44

## **Description**

Flange ISO-F 400

Actuator pneumatic, double acting

with solenoid valvewith position indicator

Feedthrough Bellow

#### **Technical data**

Leak rate – Valve body  $< 5 \cdot 10^{-10}$  mbar ls<sup>-1</sup>

– Valve seat < 1 · 10<sup>-9</sup> mbar ls<sup>-1</sup>

Pressure range  $1 \cdot 10^{-10}$  mbar to 1 bar (abs)

Differential pressure on the plate − in opening direction ≤ 1 bar

- in closing direction  $\leq$  1 bar

Differential pressure at opening ≤ 20 mbar

Conductance (molecular flow) ISO-F 50000 Is<sup>-1</sup>

Cycles until first service 20 000 (unheated and under clean conditions)

Temperature- Valve Body $\leq$  150 °C(Maximum values: depending on operating conditions and sealing materials)- Actuator $\leq$  80 °C- Solenoid valve sealing materials)- Position indicator $\leq$  80 °C

Heating and cooling rate 30 °C h<sup>-1</sup>

Material – Valve Body AISI 304 (1.4301)

- [Mechanism] EN AW-6082 (3.2315), AISI 304 (1.4301) - Bellows AISI 316L (1.4435) or AISI 304L (1.4306)

Seal – Bonnet FKM (Viton®)

- Gate FKM (Viton®)

Actuator NBR

Mounting position any

Volume of pneumatic actuator 2.1 I / 0.074 ft<sup>3</sup>

Compressed air 5-9 bar / 73-131 psi

min. - max. overpressure

Compressed air connection G1/8" ISO / NPT

Actuation time – closing 10 s – opening 10 s

Weight 160 kg / 353 lbs

Behavior in case of compressed - Valve closed valve remains closed

air pressure drop – Valve open undefined – During actuation undefined

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Behavior in case of power failure - Valve closed valve remains closed

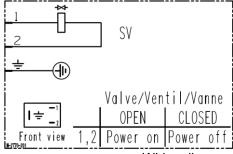
Valve openDuring actuationvalve closes

### **Electrical connections**

### Solenoid valve

Type 5/2 way

Voltage Defined by order



Wiring diagram

### **Position indicator**

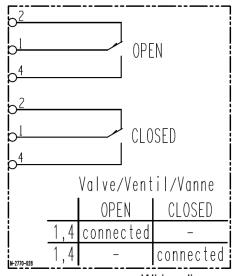
Type Micro switch

Voltage  $\leq$  250 V AC  $\leq$  50 V DC Current max.  $\leq$  3 A  $\leq$  1.2 A

Connection PVC cable, 4 wire

Cable length 500 mm

Cable cross section 0.25 mm²



Wiring diagram

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