



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

UHV gate valve, Series 108, DN 250 (ID 10'')
Ordering No. 10848-TE24

Description

Flange	ASA-LP 250
Actuator	pneumatic, double acting – with position indicator
Feedthrough	Bellows

Technical data

Leak rate	– Valve body – Valve seat	$< 5 \cdot 10^{-10}$ mbar ls ⁻¹ $< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-10}$ mbar to 1.2 bar (abs)
Differential pressure on the gate		≤ 1.2 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)		19 990 ls ⁻¹
Cycles until first service		50 000 (unheated and under clean conditions)
Temperature (Maximum values: depending on operating conditions and sealing materials)	– Valve Body – Actuator – Position indicator	≤ 250 °C open / ≤ 200 °C closed (bake-out max. 24h) ≤ 200 °C ≤ 80 °C
Heating and cooling rate		50 °C h ⁻¹
Material (main components)	– Valve Body – Mechanism – Bellows	AISI 304 (1.4301) AISI 316L (1.4404), AISI 304 (1.4301) AISI 316L (1.4404, 1.4435)
Seal	– Bonnet – Gate – Actuator	metal FKM (Viton®), O-ring FKM (Viton®), NBR
Mounting position		any
Volume of pneumatic actuator		0.35 l / 0.0122 ft ³
Compressed air min. – max. overpressure		5 – 7 bar / 73 – 102 psi
Compressed air connection		1/8" ISO / NPT

Created by: SON	Release date: 2013-01-15	1 of 2
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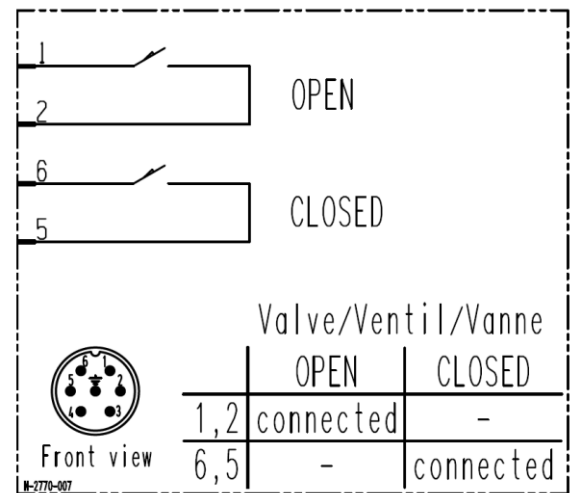
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Actuation time	– closing	4 s
	– opening	4 s
Weight		52 kg / 115 lbs
Behavior in case of compressed air pressure drop	– Valve closed	valve remains closed
	– Valve open	undefined
Behavior in case of power failure	– Valve closed	depending on customer installation
	– Valve open	depending on customer installation

Position indicator

Type	Micro switch
Voltage	≤ 50 V AC / DC
Current max.	≤ 1.2 A



Wiring diagram

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