VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

UHV gate valve, Series 108, DN 320 (ID 12'')
Ordering No. 10850-TE24

Description

Flange	ASA-LP 320
Actuator	pneumatic, double acting – with position indicator
Feedthrough	Bellows

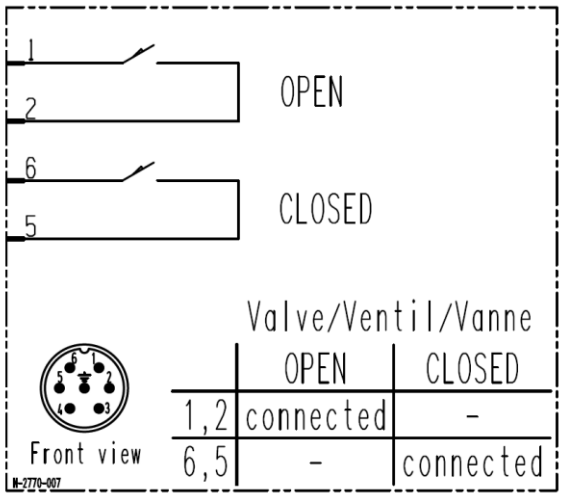
Technical data

Leak rate	– Valve body	$< 5 \cdot 10^{-10}$ mbar ls^{-1}
	– Valve seat	$< 1 \cdot 10^{-9}$ mbar ls^{-1}
Pressure range		$1 \cdot 10^{-10}$ mbar to 1.2 bar (abs)
Differential pressure on the gate		$\leq$ 1.2 bar
Differential pressure at opening		$\leq$ 30 mbar
Conductance (molecular flow)		27 450 ls^{-1}
Cycles until first service		50 000 (unheated and under clean conditions)
Temperature (Maximum values: depending on operating conditions and sealing materials)	– Valve Body – Actuator – Position indicator	≤ 250 °C open / ≤ 200 °C closed (bake-out max. 24h) ≤ 200 °C ≤ 80 °C
Heating and cooling rate		50 °C h^{-1}
Material (main components)	– Valve Body – Mechanism – Bellows	AISI 304 (1.4301) AISI 316L (1.4404), AISI 304 (1.4301) AISI 316L (1.4404, 1.4435)
Seal	– Bonnet – Gate – Actuator	metal FKM (Viton®), O-ring FKM (Viton®), NBR
Mounting position		any
Volume of pneumatic actuator		0.48 l / 0.0167 ft^3
Compressed air min. – max. overpressure		5 – 7 bar / 73 – 102 psi
Compressed air connection		⅛'' ISO / NPT

Actuation time	– closing – opening	5 s 5 s
Weight		95 kg / 210 lbs
Behavior in case of compressed air pressure drop	– Valve closed – Valve open	valve remains closed undefined
Behavior in case of power failure	– Valve closed – Valve open	depending on customer installation depending on customer installation

Position indicator

Type	Micro switch
Voltage	≤ 50 V AC / DC
Current max.	≤ 1.2 A



Wiring diagram