



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

Vacuum gate valve, Series 121, DN 250 (ID 10'')
Ordering No. 12148-JA14

Description

Flange	JIS 250
Actuator	Pneumatic, double acting
Feedthrough	Shaft feedthrough

Technical data

Leak rate	– Valve body	$< 1 \cdot 10^{-9} \text{ mbar ls}^{-1}$
	– Valve seat	$< 1 \cdot 10^{-9} \text{ mbar ls}^{-1}$
Pressure range		$1 \cdot 10^{-7} \text{ mbar}$ to 1.2 bar (abs)
Differential pressure on the gate		$\leq 1.2 \text{ bar}$
Differential pressure at opening		$\leq 30 \text{ mbar}$
Conductance (molecular flow)		$21\,000 \text{ ls}^{-1}$
Cycles until first service		100 000 (unheated and under clean conditions)
Temperature	– Valve body	$\leq 120 \text{ }^{\circ}\text{C}$
(Maximum values: depending on operating conditions and sealing materials)	– Actuator	$\leq 80 \text{ }^{\circ}\text{C}$
Heating and cooling rate		$30 \text{ }^{\circ}\text{C h}^{-1}$
Material	– Valve body	EN AC-42100 (3.2371)
	– Mechanism	EN AW-6082 (3.2315)
Seal	– Bonnet	FKM (Viton [®])
	– Gate	FKM (Viton [®]), O-ring
	– Actuator	FKM (Viton [®]), NBR (BUNA N)
Mounting position		any
Volume of pneumatic actuator		1.5 l / 0.053 ft ³
Compressed air min. – max. overpressure		4–7 bar / 58–102 psi
Compressed air connection		M5 (10–32 UNF suitable)
Actuation time	– closing	5.0 s
	– opening	5.0 s
Weight		25 kg / 55 lbs
Behavior in case of compressed air pressure drop	– Valve closed	– valve remains closed
	– Valve open	– undefined
Behavior in case of power failure	– Valve closed	– depending on customer installation
	– Valve open	– depending on customer installation

Created by: SON	Release date: 2013-02-26	1 of 1
Modified by:	Release date:	233643EA