SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 07/16/2026 **Revision Number** 7

1. Identification

Product identifier

Product Name Permalloy (pieces)

Other means of identification

Safety data sheet number 04684

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Physical vapor deposition of thin films

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address
Kurt J Lesker Company

Manufacturer Address
Kurt J Lesker Company
1925 Route 51
Jefferson Hills, PA 15025
+1 412-387-9200

Kurt J Lesker Company LTD
United Kingdom
Austin House
Sidney Little Road
Churchfields Industrial Estate
St Leonards on Sea, East Sussex, TN38 9PU, United Kingdom
Customer Service: +44 (0) 1424 458100

E-mail msds@lesker.com

Emergency telephone number

Emergency Telephone North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: { int'l call prefix} -1-760-476-3961
Asia Pacific: { int'l call prefix} -1-760-476-3960
Middle East & Africa: { int'l call prefix} -1-760-476-3959
South Korea: +080-880-0455
Philippines: (+63) 2 83953471

2. Hazard(s) identification

Classification

Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)
Not applicable

Label elements



Danger

Hazard statements
May cause an allergic skin reaction.
May cause cancer.
Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection and face protection.
Contaminated work clothing must not be allowed out of the workplace.
Do not breathe dust.
Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see .? on this label).
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Precautionary Statements - Storage
Store locked up.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information
May be harmful in contact with skin. Very toxic to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Nickel	7440-02-0	80	*

Iron (pieces)	7439-89-6	14.93	*
Molybdenum	7439-98-7	4.2	*
Manganese	7439-96-5	0.5	*
Silicon (pieces)	7440-21-3	0.35	*
Carbon	7440-44-0	0.02	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Effects of Exposure May cause cancer. Causes damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Nickel 7440-02-0	TWA: 1.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 10 mg/m³ TWA: 0.015 mg/m³
Molybdenum 7439-98-7	TWA: 10 mg/m³ inhalable particulate matter TWA: 3 mg/m³ respirable particulate matter	TWA: 15 mg/m³ total dust (vacated) TWA: 10 mg/m³	IDLH: 5000 mg/m³
Manganese 7439-96-5	TWA: 0.02 mg/m³ respirable particulate matter TWA: 0.1 mg/m³ inhalable particulate matter	(vacated) TWA: 1 mg/m³ fume (vacated) STEL: 3 mg/m³ fume (vacated) Ceiling: 5 mg/m³ Ceiling: 5 mg/m³ fume	IDLH: 500 mg/m³ TWA: 1 mg/m³ fume STEL: 3 mg/m³
Silicon (pieces) 7440-21-3	-	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 10 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust

Biological occupational exposure limits

Chemical name	ACGIH
Nickel 7440-02-0	5 µg/L - urine (Nickel) - post-shift at end of workweek

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	solid
Color	Various colours
Odor	No characteristic odour
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	
pH (as aqueous solution)		
Melting point / freezing point	1450 °C / 2642.0 °F	1450°C
Initial boiling point and boiling range	No data available	
Flash point	No data available	
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Relative vapor density	No data available	
Relative density	No data available	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature		

Kinematic viscosity	No data available
Dynamic viscosity	No data available

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	~ 8.7 g/cm3

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Acute toxicity .

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	10,653.50 mg/kg
ATEmix (dermal)	2,414.30 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel 7440-02-0	> 9000 mg/kg (Rat)	-	> 10.2 mg/L (Rat) 1 h
Iron (pieces) 7439-89-6	= 30 g/kg (Rat)	-	-
Molybdenum 7439-98-7	-	> 2000 mg/kg (Rat)	> 5.84 mg/L (Rat) 4 h
Manganese 7439-96-5	= 9 g/kg (Rat)	-	> 5.14 mg/L (Rat) 4 h
Silicon (pieces) 7440-21-3	= 3160 mg/kg (Rat)	-	-
Carbon 7440-44-0	> 10000 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0	-	Group 2B	Reasonably Anticipated	X

Legend

IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans

NTP (National Toxicology Program)
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

Occupational Safety and Health Administration of the US Department of Labor
X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Target organ effects Liver, Kidney, Respiratory system, Eyes, Skin, Lungs, Nasal Cavities.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Very toxic to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nickel 7440-02-0	EC50: =0.18mg/L (72h, Pseudokirchneriella subcapitata) EC50: 0.174 - 0.311mg/L (96h, Pseudokirchneriella subcapitata)	LC50: >100mg/L (96h, Brachydanio rerio) LC50: =1.3mg/L (96h, Cyprinus carpio) LC50: =10.4mg/L (96h, Cyprinus carpio)	-	EC50: >100mg/L (48h, Daphnia magna) EC50: =1mg/L (48h, Daphnia magna)
Manganese 7439-96-5	-	LC50: >3.6mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT Not regulated

15. Regulatory information

International Inventories

TSCA Contact supplier for inventory compliance status.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
Nickel	7440-02-0	Present	Active
Iron (pieces)	7439-89-6	Present	Active
Molybdenum	7439-98-7	Present	Active
Manganese	7439-96-5	Present	Active
Silicon (pieces)	7440-21-3	Present	Active
Carbon	7440-44-0	Present	Active

DSL/NDSL Contact supplier for inventory compliance status.
EINECS/ELINCS Contact supplier for inventory compliance status.
ENCS Contact supplier for inventory compliance status.
IECSC Contact supplier for inventory compliance status.
KECI Contact supplier for inventory compliance status.
PICCS Contact supplier for inventory compliance status.
AIIC Contact supplier for inventory compliance status.
NZIoC Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Nickel - 7440-02-0	0.1

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0	-	X	X	-

CERCLA
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)

Nickel 7440-02-0	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Nickel - 7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Nickel 7440-02-0	X	X	X
Molybdenum 7439-98-7	X	X	X
Manganese 7439-96-5	X	X	X
Silicon (pieces) 7440-21-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA **Health hazards** 2 **Flammability** 0 **Instability** 0 **Special hazards** -
HMIS **Health hazards** 2 * **Flammability** 0 **Physical hazards** 0 **Personal protection** X
Chronic Hazard Star Legend ** = Chronic Health Hazard*

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date	07/16/2026
Revision Note	No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet