SAFETY DATA SHEET
Aluminum Silicon Copper (pieces)

1. Identification

Product identifier

Product name Aluminum Silicon Copper (pieces)

Internal identification Replaces M-1000-010

CAS number 7429-90-5

Recommended use of the chemical and restrictions on use

Application Physical vapor deposition of thin films

Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Supplier Kurt J Lesker Company

Manufacturer Kurt J Lesker Company
1925 Route 51
Jefferson Hills, PA 15025
+1 412-387-9200

Kurt J Lesker Company LTD
United Kingdom
Austin House
Sidney Little Road
Churchfields Industrial Estate
St Leonards on Sea, East Sussex, TN38 9PU, United Kingdom
Customer Service: +44 (0) 1424 458100
msds@lesker.com

Emergency telephone number

Emergency telephone Emergency Numbers
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959
South Korea: +080-880-0455
Philippines: (+63) 2 83953471

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

Label elements

Aluminum Silicon Copper (pieces)

Hazard statements NC Not Classified

Other hazards

This product does not contain any substances classified as PBT or vPvB. Based on available knowledge of this material, it has been determined to be non-hazardous and will not pose a risk to persons or the environment in its provided form. However, any cutting, welding, melting, grinding, or use for deposition will produce dust, fume, or particulates containing component elements of this material. Exposure to these components may present significant health hazards. Note: Fine particulate may be a combustible dust which, when dispersed in air, may present an explosion hazard.

3. Composition/information on ingredients

Mixtures

Aluminum (pieces) CAS number: 7429-90-5	**95-100%**
Copper (pieces) CAS number: 7440-50-8	**0.1-2%**
Silicon (pieces) CAS number: 7440-21-3	**0.1-2%**

Composition comments *The exact percentage withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures

Description of first aid measures

General information If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.

Ingestion Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.

Skin Contact Rinse with water.

Eye contact Rinse with water. Get medical attention if any discomfort continues.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation No specific symptoms known.

Ingestion No specific symptoms known.

Skin contact Prolonged contact may cause dryness of the skin.

Eye contact No specific symptoms known. May be slightly irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

Aluminum Silicon Copper (pieces)

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide or dry powder. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water, if avoidable.

Special hazards arising from the substance or mixture

Specific hazards Reacts with water. Flammable solid. Dust may form explosive mixture with air. Fire-water run-off in sewers may create fire or explosion hazard.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Evacuate area. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Evacuate area. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated.

Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground.

Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Do not allow material to enter confined spaces, due to the risk of explosion. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Aluminum Silicon Copper (pieces)

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Dust Explosion Class

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from oxidizing materials, heat and flames. Avoid contact with water. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Water-reactive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Aluminum (pieces)

Long-term exposure limit (8-hour TWA): OSHA 5 mg/m³ respirable fraction
as Al
Long-term exposure limit (8-hour TWA): OSHA 15 mg/m³ total dust
as Al
Long-term exposure limit (8-hour TWA): ACGIH 1 mg/m³ respirable fraction
A4

Copper (pieces)

Long-term exposure limit (8-hour TWA): OSHA 0.1 mg/m³ fume
as Cu
Long-term exposure limit (8-hour TWA): ACGIH 1 mg/m³ dust and mist
as Cu
Long-term exposure limit (8-hour TWA): OSHA 1 mg/m³ dust and minerals
as Cu
Long-term exposure limit (8-hour TWA): ACGIH 0.2 mg/m³ fume
as Cu

Silicon (pieces)

Long-term exposure limit (8-hour TWA): OSHA 5 mg/m³ respirable fraction
Long-term exposure limit (8-hour TWA): OSHA 15 mg/m³ total dust

OSHA = Occupational Safety and Health Administration.
ACGIH = American Conference of Governmental Industrial Hygienists.
A4 = Not Classifiable as a Human Carcinogen.

Copper (pieces) (CAS: 7440-50-8)

Immediate danger to life and health 100 mg/m³

Exposure controls

Aluminum Silicon Copper (pieces)

Protective equipment



Appropriate engineering controls	Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.
Hand protection	No specific hand protection recommended.
Other skin and body protection	Wear appropriate clothing to prevent repeated or prolonged skin contact.
Hygiene measures	Wash hands thoroughly after handling. Wash at the end of each work shift and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.
Environmental exposure controls	Keep container tightly sealed when not in use.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Solid.
Color	Various colors.
Odor	No characteristic odor.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point	Not available.
Initial boiling point and range	Not available.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	Data lacking.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Bulk density	Not available.
Solubility(ies)	Insoluble in water.
Partition coefficient	No information available.

Aluminum Silicon Copper (pieces)

Auto-ignition temperature	Not applicable.
Decomposition Temperature	Not available.
Viscosity	Not applicable.
Molecular weight	Not available.

10. Stability and reactivity

Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	Reacts strongly with water. The following materials may react strongly with the product: Oxidizing agents.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Static electricity and formation of sparks must be prevented.
Materials to avoid	Water. Oxidizing materials. Acids - oxidizing.
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data	Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation	Based on available data the classification criteria are not met.

Respiratory sensitization

Respiratory sensitization	Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization	Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Aluminum Silicon Copper (pieces)

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Not relevant. Solid.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	No specific symptoms known.
Skin Contact	Prolonged contact may cause dryness of the skin.
Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target Organs	No specific target organs known.

12. Ecological information

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
Toxicity	Based on available data the classification criteria are not met.

Persistence and degradability

Persistence and degradability	Reacts with water.

Bioaccumulative potential

Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	No information available.

Mobility in soil

Mobility	No data available.

Other adverse effects

Other adverse effects	None known.

13. Disposal considerations

Waste treatment methods

General information	The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Aluminum Silicon Copper (pieces)

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

Road transport notes Not regulated.

Rail transport notes Not regulated.

Sea transport notes Not regulated.

Air transport notes Not regulated.

DOT transport notes Not regulated.

UN Number

UN No. (International) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

Transport labels
No transport warning sign required.

DOT transport labels
No transport warning sign required.

Packing group

Packing group (International) Not applicable.

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

Based on available knowledge of this material, it has been determined to be non-hazardous and will not pose a risk to persons or the environment in its provided form. However, any cutting, welding, melting, grinding, or use for deposition will produce dust, fume, or particulates containing component elements of this material. Exposure to these components may present significant health hazards. Note: Fine particulate may be a combustible dust which, when dispersed in air, may present an explosion hazard.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Aluminum Silicon Copper (pieces)

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed or exempt.

SARA 313 Emission Reporting
Some of the ingredients are listed or exempt.

CAA Accidental Release Prevention
None of the ingredients are listed or exempt.

FDA - Essential Chemical
None of the ingredients are listed or exempt.

FDA - Precursor Chemical
None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories
None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances
None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List
Some of the ingredients are listed or exempt.

Rhode Island "Right To Know" List
Some of the ingredients are listed or exempt.

Label Prop 65 data

Minnesota "Right To Know" List
Some of the ingredients are listed or exempt.

Pennsylvania "Right To Know" List
Some of the ingredients are listed or exempt.

New Jersey "Right To Know" List
Some of the ingredients are listed or exempt.

Aluminum Silicon Copper (pieces)

Inventories

EU - EINECS/ELINCS
All the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
None of the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed or exempt.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

New Zealand - NZIOC
All the ingredients are listed or exempt.

Taiwan - TCSI
All the ingredients are listed or exempt.

16. Other information

Revision date	1/27/2023
Revision	2
Supersedes date	10/7/2022
SDS No.	6098

End of SDS