SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date 09/28/2026 **Revision Number** 5

1. Identification

Product identifier

Product Name Nickel Chromium (pieces) - Ni (75-80wt%) Cr (20-25wt%)

Other means of identification

Safety data sheet number 06015

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Physical vapor deposition of thin films

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address
Kurt J Lesker Company

Manufacturer Address
Kurt J Lesker Company
1925 Route 51
Jefferson Hills, PA 15025
+1 412-387-9200

Kurt J Lesker Company LTD
United Kingdom
Austin House
Sidney Little Road
Churchfields Industrial Estate
St Leonards on Sea, East Sussex, TN38 9PU, United Kingdom
Customer Service: +44 (0) 1424 458100

E-mail address msds@lesker.com

Emergency telephone number

Emergency Telephone
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: { int'l call prefix} -1-760-476-3961
Asia Pacific: { int'l call prefix} -1-760-476-3960
Middle East & Africa: { int'l call prefix} -1-760-476-3959
South Korea: +080-880-0455
Philippines: (+63) 2 83953471

2. Hazard(s) identification

Classification of the substance or mixture

Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)
Not applicable.

Label elements



Danger

Hazard statements
May cause an allergic skin reaction.
May cause cancer.
Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection and face protection.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Do not breathe dust, fume, gas, mist, vapors and spray.

Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
IF exposed or concerned: Get medical advice and attention.
Get medical advice and attention if you feel unwell.
If skin irritation or rash occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.
IF ON SKIN: Wash with plenty of water and soap.

Precautionary Statements - Storage
Store locked up.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available.

Other information
Very toxic to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret / Unique identifier
Nickel	7440-02-0	75-80	*
Chromium (pieces)	7440-47-3	20-25	*

The specific chemical identity and/or concentration (exact or range) of the composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice and attention.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Effects of Exposure May cause cancer. Causes damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Nickel 7440-02-0	TWA: 1.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 10 mg/m³ TWA: 0.015 mg/m³
Chromium (pieces) 7440-47-3	TWA: 0.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 250 mg/m³ TWA: 0.5 mg/m³

Note See section 16 for terms and abbreviations.

Other information on limit values Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Biological occupational exposure limits

Chemical name	ACGIH
Nickel	5 µg/L - urine (Nickel) - post-shift at end of workweek

7440-02-0	
Chromium (pieces) 7440-47-3	0.7 µg/L - urine (Total chromium) - end of shift at end of workweek

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	solid
Color	silver
Odor	No characteristic odour
Odor threshold	Not applicable

Property	**Values**	**Remarks • Method**
pH	No data available	
pH (as aqueous solution)		
Melting point / freezing point	1400 °C / 2552.0 °F	
Initial boiling point and boiling range	No data available	
Flash point	No data available	
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Relative vapor density	No data available	
Relative density	No data available	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature		
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	

Other information

Explosive properties	No information available
Oxidizing properties	No information available

Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous decomposition products None under normal use conditions. Thermal decomposition can lead to release of irritating and toxic gases and vapors. Chromium (VI) compounds.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Acute toxicity Based on available data, the classification criteria are not met.

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 9,000.00 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel	> 9000 mg/kg (Rat)	-	> 10.2 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Nickel	-	Group 2B	Reasonably Anticipated	X
Chromium (pieces)	-	Group 3	-	-

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Very toxic to aquatic life.

Aquatic ecotoxicity

Component Information

Chemical name	Fish	Crustacea	Algae/aquatic plants	Toxicity to microorganisms
Nickel	LC50: >100mg/L (96h, Brachydanio rerio) LC50: =1.3mg/L (96h, Cyprinus carpio) LC50: =10.4mg/L (96h, Cyprinus carpio)	EC50: >100mg/L (48h, Daphnia magna) EC50: =1mg/L (48h, Daphnia magna)	EC50: =0.18mg/L (72h, Pseudokirchneriella subcapitata) EC50: 0.174 - 0.311mg/L (96h, Pseudokirchneriella subcapitata)	-

Persistence and degradability No information available.

Bioaccumulative potential No information available.

Mobility in soil No information available.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Contact supplier for inventory compliance status.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
Nickel	7440-02-0	Present	Active
Chromium (pieces)	7440-47-3	Present	Active

DSL/NDSL Contact supplier for inventory compliance status.
EINECS/ELINCS Contact supplier for inventory compliance status.
ENCS Contact supplier for inventory compliance status.
IECSC Contact supplier for inventory compliance status.
KECL Contact supplier for inventory compliance status.
PICCS Contact supplier for inventory compliance status.
AIIC Contact supplier for inventory compliance status.
NZIoC Contact supplier for inventory compliance status.

TCSI Contact supplier for inventory compliance status.

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel	-	X	X	-
Chromium (pieces)	-	X	X	-

CAA (Clean Air Act)
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Nickel	100 lb	-
Chromium (pieces)	5000 lb	-

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Nickel	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania	Minnesota
Nickel	X	X	X	-
Chromium (pieces)	X	X	X	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA **Health hazards** 2 **Flammability** 0 **Instability** 0 **Special hazards** -
HMIS **Health hazards** 2 * **Flammability** 0 **Physical hazards** 0 **Personal protection** X
Chronic Hazard Star Legend ** = Chronic Health Hazard*

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend	**Section 8: Exposure controls/personal protection**		
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 09/28/2026
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet