SAFETY DATA SHEET
Hafnium Nitride (powder and pieces)

1. Identification

Product identifier

Product name Hafnium Nitride (powder and pieces)

Internal identification Replaces M-2100-135, M-2100-136

CAS number 25817-87-2

Recommended use of the chemical and restrictions on use

Application Physical vapor deposition of thin films

Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Supplier Kurt J Lesker Company

Manufacturer Kurt J Lesker Company
1925 Route 51
Jefferson Hills, PA 15025
+1 412-387-9200

Kurt J Lesker Company LTD
United Kingdom
Austin House
Sidney Little Road
Churchfields Industrial Estate
St Leonards on Sea, East Sussex, TN38 9PU, United Kingdom
Customer Service: +44 (0) 1424 458100
msds@lesker.com

Emergency telephone number

Emergency telephone Emergency Numbers
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959
South Korea: +080-880-0455
Philippines: (+63) 2 83953471

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

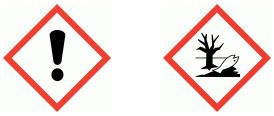
Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2B - H320 STOT SE 3 - H335

Environmental hazards Aquatic Acute 1 - H400

Hafnium Nitride (powder and pieces)

Label elements

Hazard symbols



Signal word Warning

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
H315+H320 Causes skin and eye irritation.
H335 May cause respiratory irritation.
H400 Very toxic to aquatic life.

Precautionary statements
P261 Avoid breathing vapor/ spray.
P301+P310 If swallowed: Immediately call a poison center/ doctor.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a poison center/ doctor if you feel unwell.

Contains Hafnium Nitride (pieces)

Other hazards

This substance is not classified as PBT or vPvB according to current EU criteria.

3. Composition/information on ingredients

Mixtures

Hafnium Nitride (pieces)	**100%**
CAS number: 25817-87-2	

Composition comments The exact percentage is withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures

Description of first aid measures

General information Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention. Place unconscious person on their side in the recovery position and ensure breathing can take place.

Ingestion Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Keep affected person under observation. Get medical attention.

Skin Contact Rinse with water.

Eye contact Rinse with water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

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Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Headache. Exhaustion and weakness.
Ingestion	May cause discomfort if swallowed. Stomach pain. Nausea, vomiting.
Skin contact	Redness. Irritating to skin.
Eye contact	Irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards	This product is toxic.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Evacuate area. Keep upwind to avoid inhalation of gases, vapors, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Avoid inhalation of dust and vapors. Use suitable respiratory protection if ventilation is inadequate.

Environmental precautions

Environmental precautions	Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

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Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Provide adequate ventilation. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Dust Explosion Class

Conditions for safe storage, including any incompatibilities

Storage precautions

Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class

Toxic storage.

Specific end uses(s)

Specific end use(s)

The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Ensure the ventilation system is regularly maintained and tested. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection

Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

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Other skin and body protection	Wear appropriate clothing to prevent repeated or prolonged skin contact.
Hygiene measures	Wash hands thoroughly after handling. Wash at the end of each work shift and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Solid.
Color	Yellow.
Odor	No characteristic odor.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point	Not available.
Initial boiling point and range	Not available.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	Data lacking.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Bulk density	Not available.
Solubility(ies)	Insoluble in water.
Partition coefficient	No information available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	Not applicable.
Molecular weight	192.4967

10. Stability and reactivity

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Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

Notes (oral LD_{50})	Acute Tox. 4 - H302 Harmful if swallowed.
ATE oral (mg/kg)	500.0

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Acute Tox. 4 - H332 Harmful if inhaled.
ATE inhalation (dusts/mists mg/l)	1.5

Skin corrosion/irritation

Animal data	Irritating.

Serious eye damage/irritation

Serious eye damage/irritation	Causes serious eye irritation.

Respiratory sensitization

Respiratory sensitization	Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization	Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

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Specific target organ toxicity - single exposure

STOT - single exposure	STOT SE 3 - H335 May cause respiratory irritation.
Target organs	Respiratory system, lungs

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Not relevant. Solid.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Headache. Exhaustion and weakness.
Ingestion	May cause discomfort if swallowed. Stomach pain. Nausea, vomiting.
Skin Contact	Redness. Irritating to skin.
Eye contact	Irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target Organs	Respiratory system, lungs

12. Ecological information

Toxicity	Aquatic Acute 1 - H400 Very toxic to aquatic life.

Persistence and degradability

Persistence and degradability	The degradability of the product is not known.

Bioaccumulative potential

Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	No information available.

Mobility in soil

Mobility	No data available.

Other adverse effects

Other adverse effects	None known.

13. Disposal considerations

Waste treatment methods

General information	The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

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14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

Road transport notes Not regulated.

Rail transport notes Not regulated.

Sea transport notes Not regulated.

Air transport notes Not regulated.

DOT transport notes Not regulated.

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels
No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

Based on available knowledge of this material, it has been determined to be non-hazardous and will not pose a risk to persons or the environment in its provided form. However, any cutting, welding, melting, grinding, or use for deposition will produce dust, fume, or particulates containing component elements of this material. Exposure to these components may present significant health hazards. Note: Fine particulate may be a combustible dust which, when dispersed in air, may present an explosion hazard.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

Hafnium Nitride (powder and pieces)

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed or exempt.

SARA 313 Emission Reporting
None of the ingredients are listed or exempt.

CAA Accidental Release Prevention
None of the ingredients are listed or exempt.

FDA - Essential Chemical
None of the ingredients are listed or exempt.

FDA - Precursor Chemical
None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories
None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances
None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List
None of the ingredients are listed or exempt.

Rhode Island "Right To Know" List
None of the ingredients are listed or exempt.

Label Prop 65 data

Minnesota "Right To Know" List
None of the ingredients are listed or exempt.

Pennsylvania "Right To Know" List
None of the ingredients are listed or exempt.

New Jersey "Right To Know" List
None of the ingredients are listed or exempt.

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Inventories

EU - EINECS/ELINCS
All the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed or exempt.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

New Zealand - NZIOC
All the ingredients are listed or exempt.

Taiwan - TCSI
All the ingredients are listed or exempt.

16. Other information

Revision date	11/28/2022
Revision	3
Supersedes date	11/28/2022
SDS No.	4903
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H320 Causes eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H400 Very toxic to aquatic life.

End of SDS