SAFETY DATA SHEET
Graphite (powder and pieces)
According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name Graphite (powder and pieces)

CAS number 7782-42-5

Recommended use of the chemical and restrictions on use

Application Physical vapor deposition of thin films

Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Supplier Kurt J Lesker Company

Manufacturer

Kurt J Lesker Company
1925 Route 51
Jefferson Hills, PA 15025
+1 412-387-9200

Kurt J Lesker Company LTD
United Kingdom
Austin House
Sidney Little Road
Churchfields Industrial Estate
St Leonards on Sea, East Sussex, TN38 9PU, United Kingdom
Customer Service: +44 (0) 1424 458100
msds@lesker.com

Emergency telephone number

Emergency telephone

Emergency Numbers
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959
South Korea: +080-880-0455
Philippines: (+63) 2 83953471

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

Label elements

Graphite (powder and pieces)

Hazard statements NC Not Classified

Other hazards

This substance is not classified as PBT or vPvB according to current EU criteria. Based on available knowledge of this material, it has been determined to be non-hazardous and will not pose a risk to persons or the environment in its provided form. However, any cutting, welding, melting, grinding, or use for deposition will produce dust, fume, or particulates containing component elements of this material. Exposure to these components may present significant health hazards. Note: Fine particulate may be a combustible dust which, when dispersed in air, may present an explosion hazard.

3. Composition/information on ingredients

Mixtures

Graphite (powder and pieces)	**100%**
CAS number: 7782-42-5	

4. First-aid measures

Description of first aid measures

General information If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Inhalation No specific recommendations. If throat irritation or coughing persists, proceed as follows. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if any discomfort continues.

Ingestion No specific recommendations. If throat irritation or coughing persists, proceed as follows. Rinse mouth. Get medical attention if any discomfort continues.

Skin Contact No specific recommendations. Rinse with water. Get medical attention if any discomfort continues.

Eye contact Rinse with water. Get medical attention if any discomfort continues.

Protection of first aiders Use protective equipment appropriate for surrounding materials.

Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation No specific symptoms known.

Ingestion No specific symptoms known. May cause discomfort if swallowed.

Skin contact Prolonged contact may cause dryness of the skin.

Eye contact No specific symptoms known. May be slightly irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

Specific treatments No special treatment required.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Graphite (powder and pieces)

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards None known.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions No specific recommendations. For personal protection, see Section 8.

Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground.

Methods and material for containment and cleaning up

Methods for cleaning up Reuse or recycle products wherever possible. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of contents/container in accordance with national regulations.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Dust Explosion Class

Conditions for safe storage, including any incompatibilities

Storage precautions No specific recommendations.

Storage class Unspecified storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Graphite (powder and pieces)

Long-term exposure limit (8-hour TWA): ACGIH 2 mg/m³ respirable fraction

Graphite (powder and pieces)

Long-term exposure limit (8-hour TWA): ACGIH 2 mg/m³ respirable fraction
ACGIH = American Conference of Governmental Industrial Hygienists.

Immediate danger to life and health	1250 mg/m³

Graphite (powder and pieces) (CAS: 7782-42-5)

Immediate danger to life and health	1250 mg/m³

Exposure controls

Appropriate engineering controls	No specific ventilation requirements.
Eye/face protection	No specific eye protection required during normal use. Large Spillages: Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.
Hand protection	No specific hand protection recommended. Large Spillages: Wear protective gloves.
Hygiene measures	Wash hands thoroughly after handling. Wash at the end of each work shift and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	No specific recommendations. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.
Environmental exposure controls	Not regarded as dangerous for the environment.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Solid.
Color	Blue-green.
Odor	No characteristic odor.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point	3652°C/6606°F
Initial boiling point and range	4200°C @ 7592
Flash point	No information available.
Evaporation rate	Not applicable.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	No information available.
Vapor pressure	Not available.
Vapor density	Not applicable.

Graphite (powder and pieces)

Relative density	~ 2.09-2.25
Bulk density	Not available.
Solubility(ies)	Insoluble in water.
Partition coefficient	Data lacking.
Auto-ignition temperature	730°C/1346°F
Decomposition Temperature	Not available.
Viscosity	Not applicable.
Explosive properties	No information available.
Molecular weight	12

10. Stability and reactivity

Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

11. Toxicological information

Information on toxicological effects

Toxicological effects	Not regarded as a health hazard under current legislation.

Acute toxicity - oral

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data	Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation	Based on available data the classification criteria are not met.

Respiratory sensitization

Respiratory sensitization	Based on available data the classification criteria are not met.

Skin sensitization

Graphite (powder and pieces)

Skin sensitization	Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Not relevant. Solid.

General information	No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	No specific symptoms known. May cause discomfort if swallowed.
Skin Contact	Prolonged contact may cause dryness of the skin.
Eye contact	No specific symptoms known. May be slightly irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target Organs	No specific target organs known.

12. Ecological information

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
Toxicity	Based on available data the classification criteria are not met.

Persistence and degradability

Persistence and degradability	The degradability of the product is not known.

Bioaccumulative potential

Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	Data lacking.

Mobility in soil

Mobility	No data available.

Other adverse effects

Graphite (powder and pieces)

Other adverse effects None known.

13. Disposal considerations

Waste treatment methods

General information The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

Road transport notes Not regulated.

Rail transport notes Not regulated.

Sea transport notes Not regulated.

Air transport notes Not regulated.

DOT transport notes Not regulated.

UN Number

UN No. (International) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

Packing group

Packing group (International) Not applicable.

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

Graphite (powder and pieces)

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed or exempt.

SARA 313 Emission Reporting
None of the ingredients are listed or exempt.

CAA Accidental Release Prevention
None of the ingredients are listed or exempt.

FDA - Essential Chemical
None of the ingredients are listed or exempt.

FDA - Precursor Chemical
None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories
None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances
None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List
Present.

Rhode Island "Right To Know" List
Present.

Label Prop 65 data

Pennsylvania "Right To Know" List
Present.

New Jersey "Right To Know" List
Present.

Inventories

Graphite (powder and pieces)

EU - EINECS/ELINCS
All the ingredients are listed or exempt.

Canada - DSL/NDSL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed or exempt.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

New Zealand - NZIOC
All the ingredients are listed or exempt.

Taiwan - TCSI
All the ingredients are listed or exempt.

16. Other information

Training advice	Only trained personnel should use this material.
Revision comments	NOTE: Lines within the margin indicate significant changes from the previous revision.
Issued by	HS&E Manager.
Revision date	2/9/2023
Revision	6
Supersedes date	7/20/2022
SDS No.	4662
SDS status	Approved.
End of SDS	_____

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.